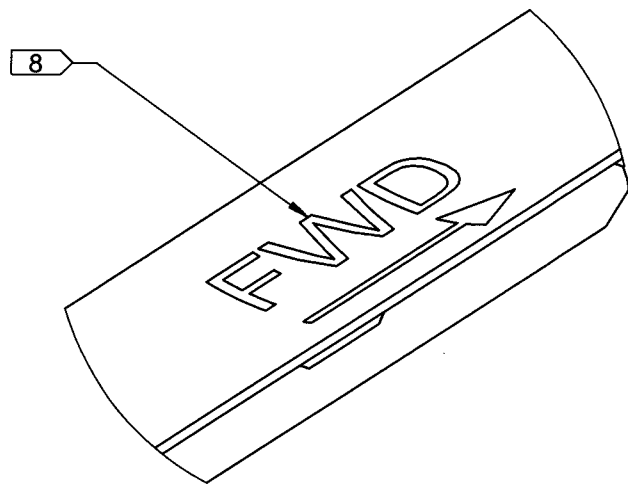
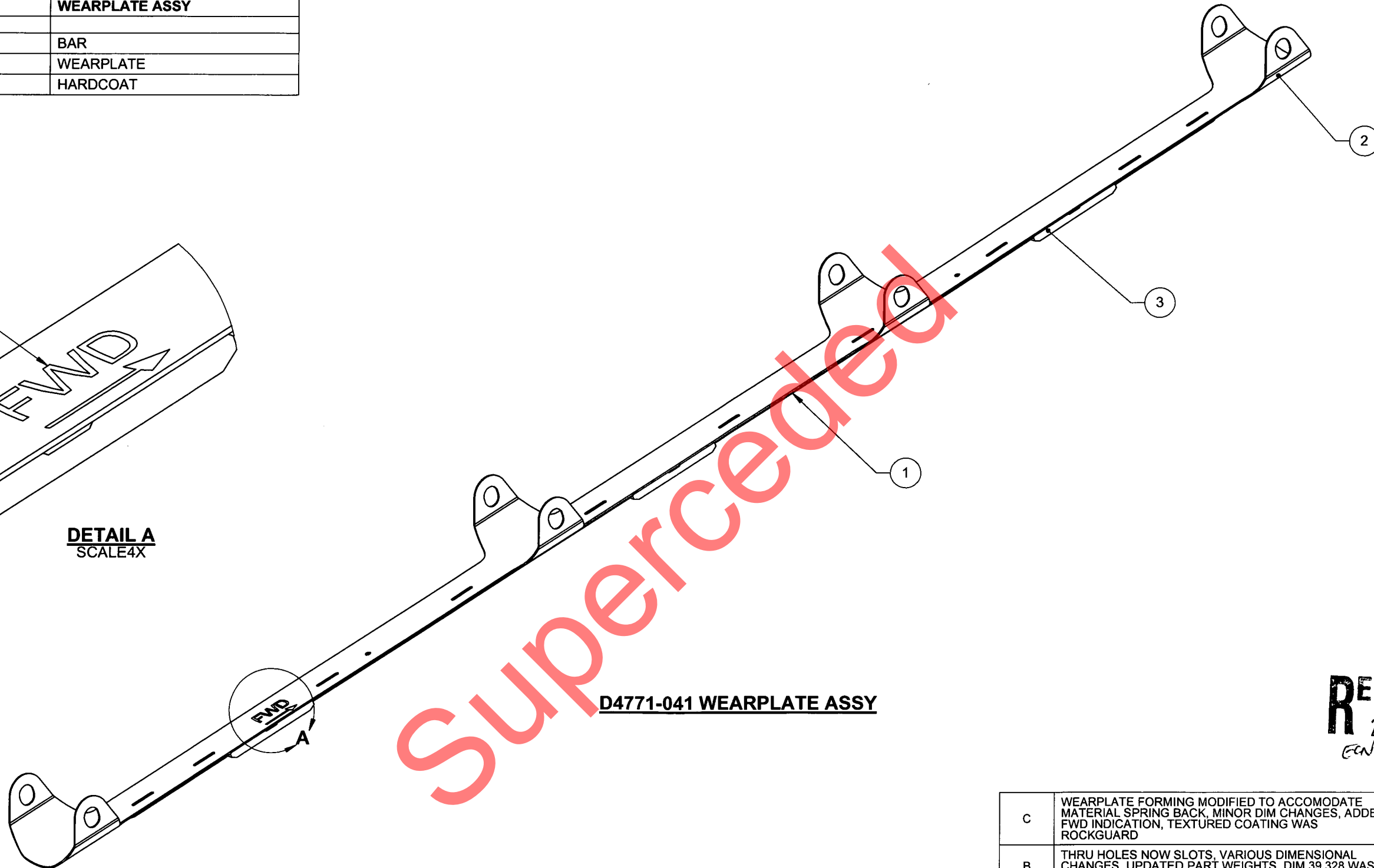


ITEM	QTY -041	P/N	DESCRIPTION
	X	D4771-041	WEARPLATE ASSY
1	1	D4770-5	BAR
2	1	D4771-1	WEARPLATE
3	A/R	2059B	HARDCOAT



DETAIL A
SCALE 4X



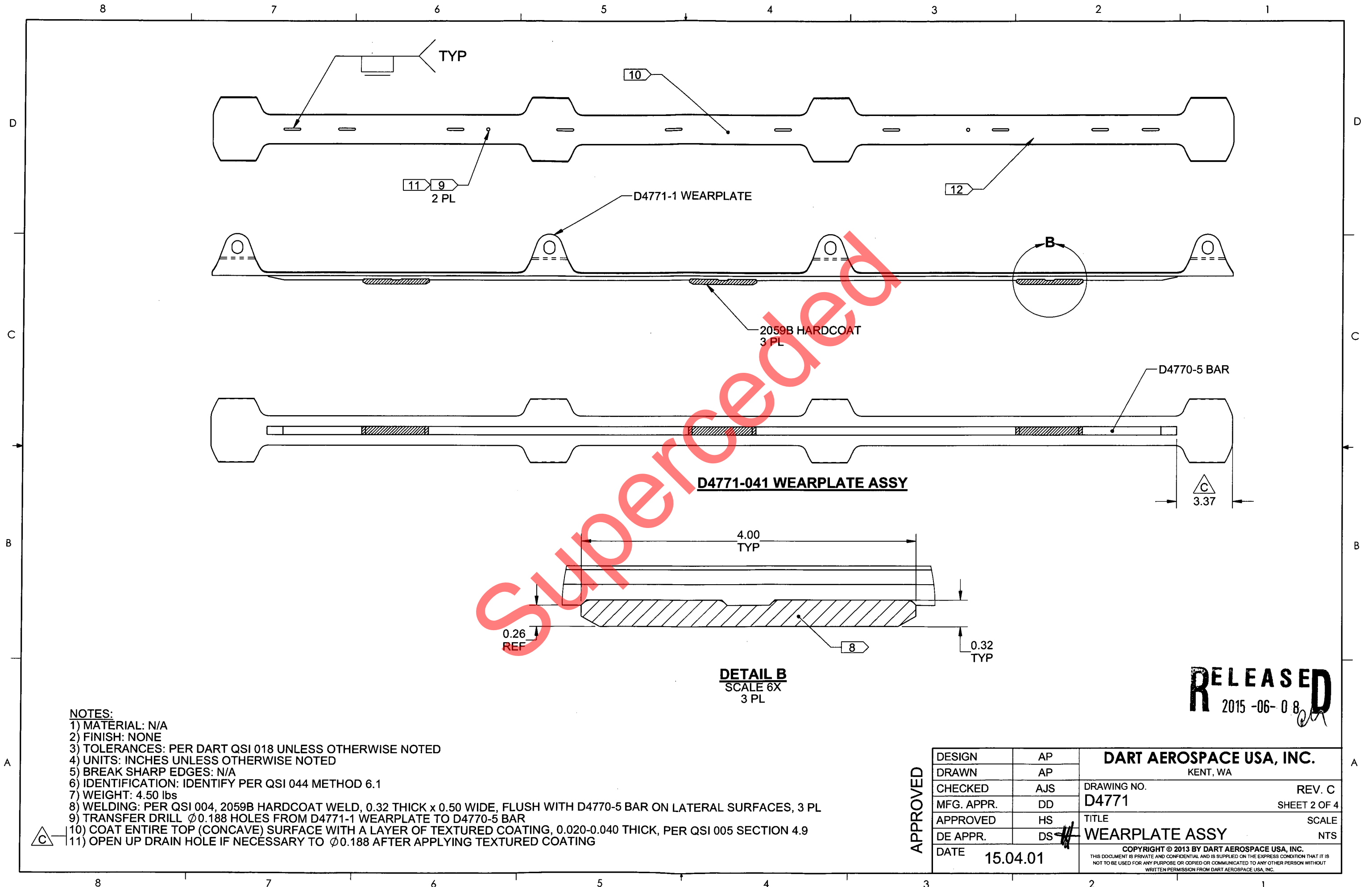
D4771-041 WEARPLATE ASSY

RELEASED
2015-06-08
ECN 15-551

- NOTES:**
1) MATERIAL: N/A
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: IDENTIFY PER QSI 044 METHOD 6.1
7) WEIGHT: 4.50 lbs
8) INDICATE FWD DIRECTION IN LOCATION SHOWN USING WHITE PAINT MARKER

C	WEARPLATE FORMING MODIFIED TO ACCOMODATE MATERIAL SPRING BACK. MINOR DIM CHANGES, ADDED FWD INDICATION, TEXTURED COATING WAS ROCKGUARD	AP	15.04.01
B	THRU HOLES NOW SLOTS, VARIOUS DIMENSIONAL CHANGES, UPDATED PART WEIGHTS, DIM 39.328 WAS 41.876 (C3-3)	AP	13.08.08
A	NEW ISSUE	AP	13.02.13
REV.	DESCRIPTION	BY	DATE
DESIGN	AP	DART AEROSPACE USA, INC. KENT, WA	
DRAWN	AP		
CHECKED	AJS	DRAWING NO.	REV. C
MFG. APPR.	DD	D4771	SHEET 1 OF 4
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	WEARPLATE ASSY	NTS
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APPROVED



NOTES:

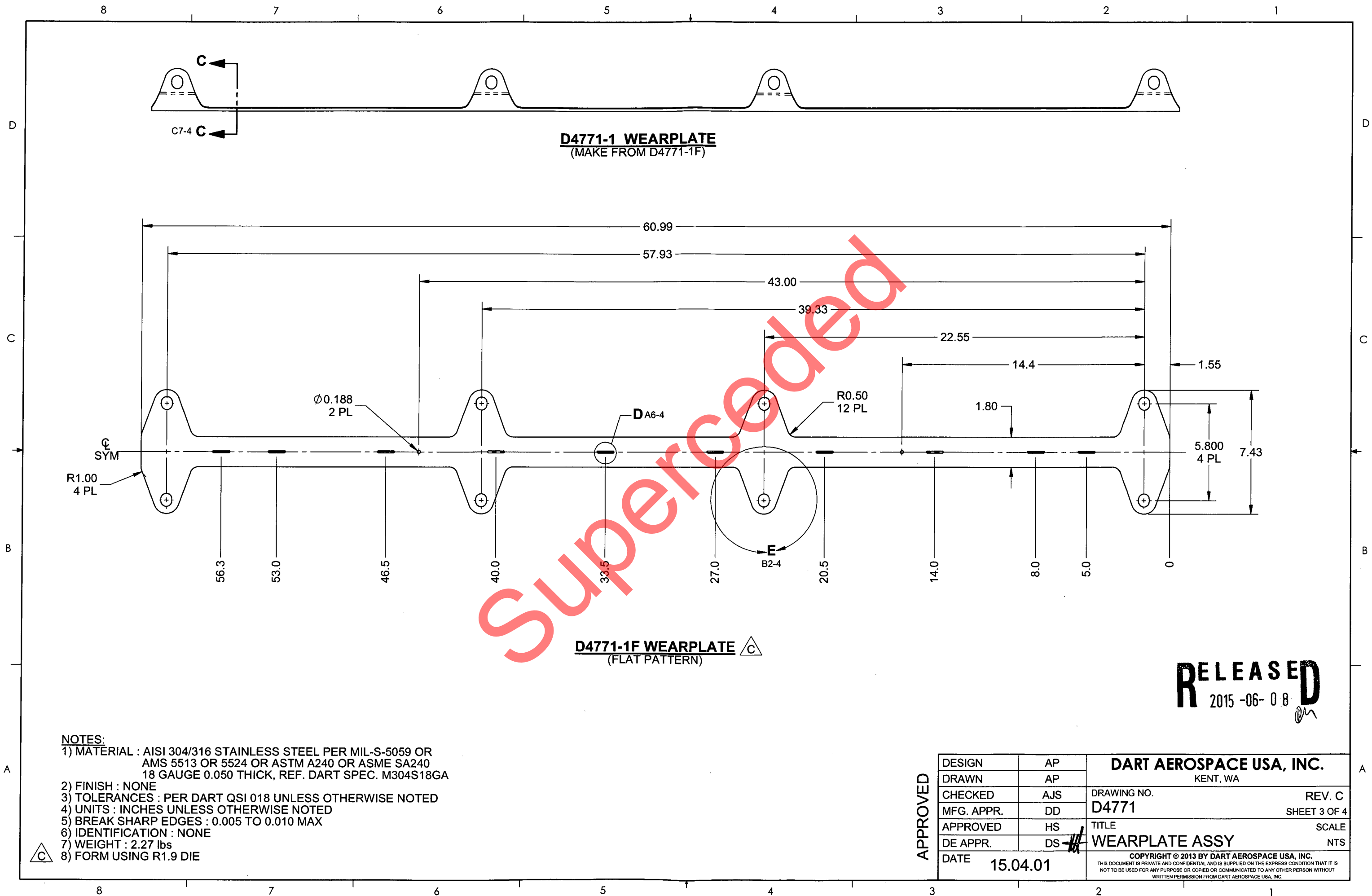
- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 METHOD 6.1
- 7) WEIGHT: 4.50 lbs
- 8) WELDING: PER QSI 004, 2059B HARDCOAT WELD, 0.32 THICK x 0.50 WIDE, FLUSH WITH D4770-5 BAR ON LATERAL SURFACES, 3 PL
- 9) TRANSFER DRILL $\phi 0.188$ HOLES FROM D4771-1 WEARPLATE TO D4770-5 BAR
- 10) COAT ENTIRE TOP (CONCAVE) SURFACE WITH A LAYER OF TEXTURED COATING, 0.020-0.040 THICK, PER QSI 005 SECTION 4.9
- 11) OPEN UP DRAIN HOLE IF NECESSARY TO $\phi 0.188$ AFTER APPLYING TEXTURED COATING

DETAIL B
SCALE 6X
3 PL

RELEASED
2015-06-08

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CHECKED	AJS	DRAWING NO.	REV. C
MFG. APPR.	DD	D4771	SHEET 2 OF 4
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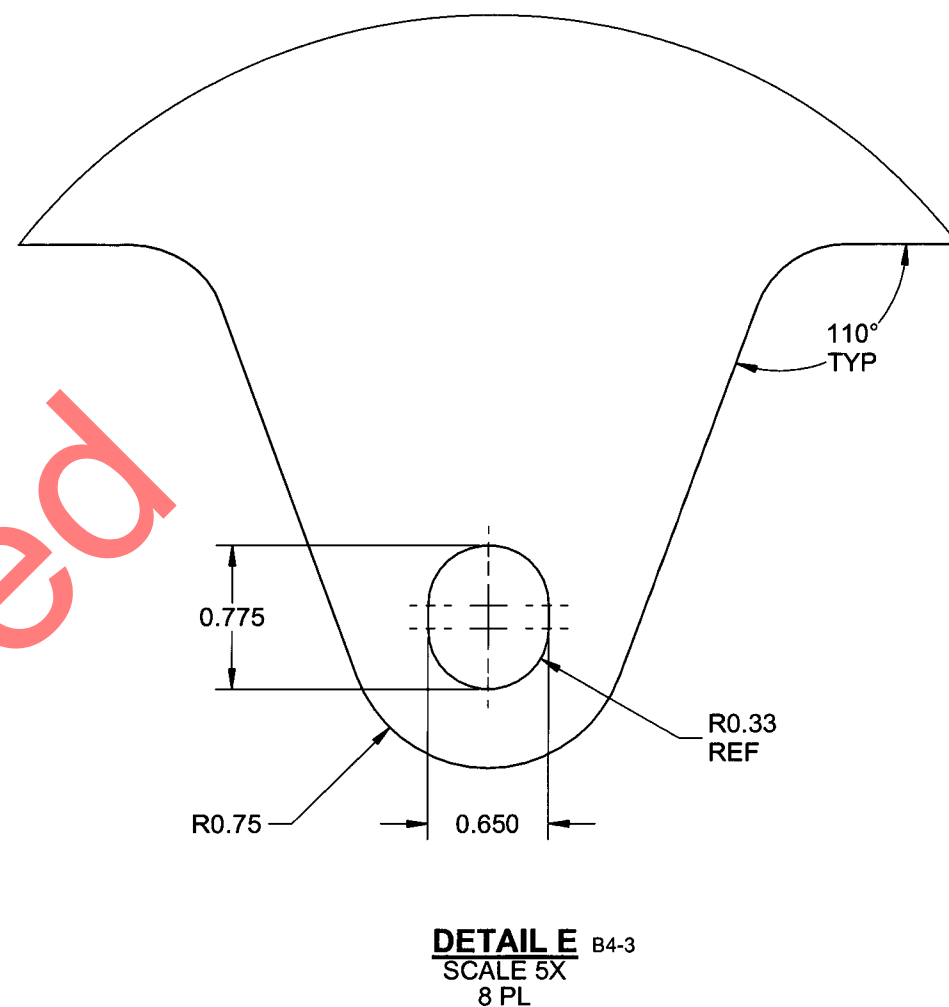
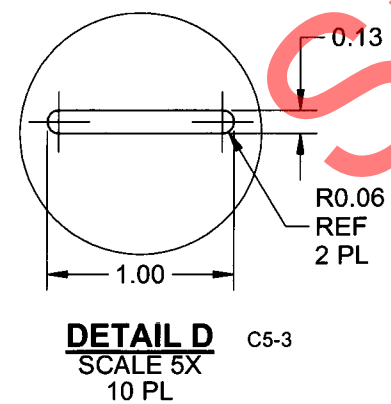
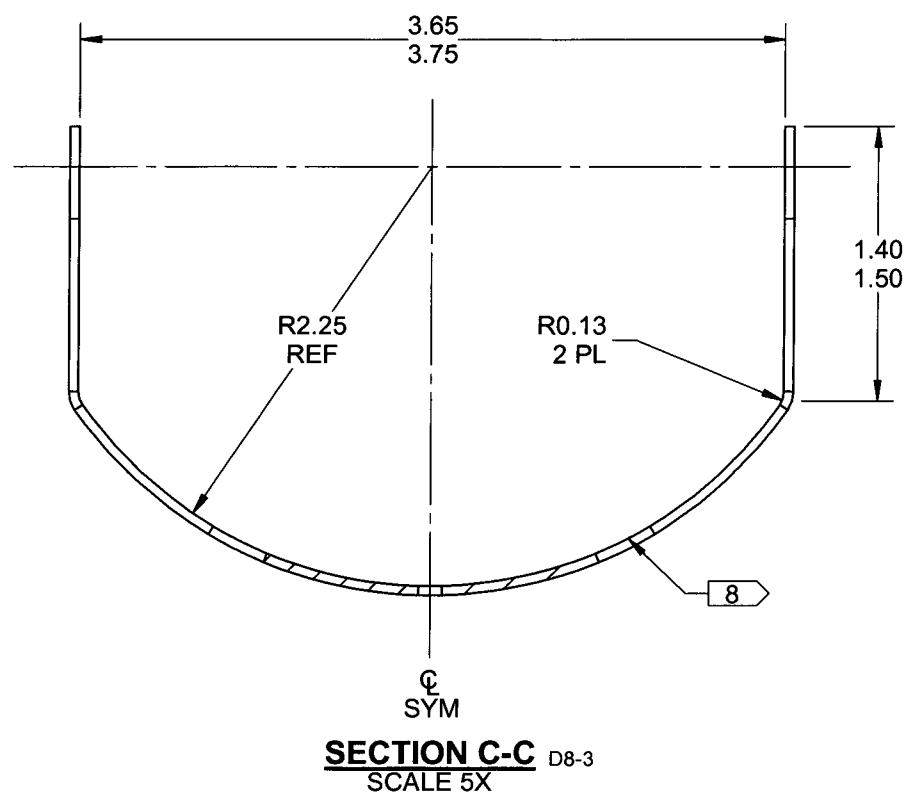
1

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RELEASED
2015-06-08

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CHECKED	AJS	DRAWING NO.	REV. C
MFG. APPR.	DD	D4771	SHEET 4 OF 4
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DE APPR.	DS	WEARPLATE ASSY	NTS
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